

**CORPORATE EVENT NOTICE:**

**PLACE:**  
**AVIS N° :**  
**DATE:**  
**MARCHÉ:**

***Admission de produits structurés***

Admission de produits structurés  
**Citigroup Global Markets Deutschland AG & Co. KGaA.**  
 Paris  
 PAR\_20091102\_05330\_EUR  
 02/11/2009  
 Euronext Paris

Euronext Paris fait connaître que les produits structurés référencés ci-dessous émis par Citigroup Global Markets Deutschland AG & Co. KGaA. seront admis sur Euronext Paris à compter du 04 novembre 2009.

<p>&gt; <b>Leverage product with knock out barrier sur CAC 40 - FR0003500008</b>            3.000.000 European Turbo Call            Prix Ex. (1): 3.625,00 EUR - Prix Ex. (2): N/A            Prix Ex. (3): N/A - Prix Ex. (4): N/A            Prix Emission: 0,15 EUR - Parité : 100,0 / 1,0            Echéance: 18/12/2009</p>	<p>NXT code: DE000CG2FMM4            Code ISIN: DE000CG2FMM4            Mnémo: 1367C - Code Nat: N/A            Libellé: CAC40 3625TL 1209C            Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur CAC 40 - FR0003500008</b>            3.000.000 European Turbo Call            Prix Ex. (1): 3.650,00 EUR - Prix Ex. (2): N/A            Prix Ex. (3): N/A - Prix Ex. (4): N/A            Prix Emission: 0,15 EUR - Parité : 100,0 / 1,0            Echéance: 18/12/2009</p>	<p>NXT code: DE000CG2FMN2            Code ISIN: DE000CG2FMN2            Mnémo: 1368C - Code Nat: N/A            Libellé: CAC40 3650TL 1209C            Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur CAC 40 - FR0003500008</b>            3.000.000 European Turbo Put            Prix Ex. (1): 3.625,00 EUR - Prix Ex. (2): N/A            Prix Ex. (3): N/A - Prix Ex. (4): N/A            Prix Emission: 0,20 EUR - Parité : 100,0 / 1,0            Echéance: 19/03/2010</p>	<p>NXT code: DE000CG2FMP7            Code ISIN: DE000CG2FMP7            Mnémo: 1369C - Code Nat: N/A            Libellé: CAC40 3625TS 0310C            Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur CAC 40 - FR0003500008</b>            3.000.000 European Turbo Put            Prix Ex. (1): 3.700,00 EUR - Prix Ex. (2): N/A            Prix Ex. (3): N/A - Prix Ex. (4): N/A            Prix Emission: 1,01 EUR - Parité : 100,0 / 1,0            Echéance: 19/03/2010</p>	<p>NXT code: DE000CG2FMQ5            Code ISIN: DE000CG2FMQ5            Mnémo: 1370C - Code Nat: N/A            Libellé: CAC40 3700TS 0310C            Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur CAC 40 - FR0003500008</b>            3.000.000 European Turbo Put            Prix Ex. (1): 3.725,00 EUR - Prix Ex. (2): N/A            Prix Ex. (3): N/A - Prix Ex. (4): N/A            Prix Emission: 1,28 EUR - Parité : 100,0 / 1,0            Echéance: 19/03/2010</p>	<p>NXT code: DE000CG2FMR3            Code ISIN: DE000CG2FMR3            Mnémo: 1371C - Code Nat: N/A            Libellé: CAC40 3725TS 0310C            Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur ARCELORMITTAL - LU0323134006</b>            3.000.000 European Turbo Call</p>	<p>NXT code: DE000CG2FMS1            Code ISIN: DE000CG2FMS1</p>

<p>Prix Ex. (1): 21,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,35 EUR - Parité : 10,0 / 1,0  Echéance: 17/12/2009</p>	<p>Mnémo: 1372C - Code Nat: N/A  Libellé: ARCFMI 21TL 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur DEXIA - BE0003796134</b>  3.000.000 European Turbo Call  Prix Ex. (1): 4,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,99 EUR - Parité : 2,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMT9  Code ISIN: DE000CG2FMT9  Mnémo: 1373C - Code Nat: N/A  Libellé: DEXIA 4TL 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur EADS - NL0000235190</b>  3.000.000 European Turbo Call  Prix Ex. (1): 12,50 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,22 EUR - Parité : 4,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMU7  Code ISIN: DE000CG2FMU7  Mnémo: 1374C - Code Nat: N/A  Libellé: EADS 12.50TL 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur FRANCE TELECOM - FR0000133308</b>  3.000.000 European Turbo Call  Prix Ex. (1): 15,50 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,49 EUR - Parité : 4,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMV5  Code ISIN: DE000CG2FMV5  Mnémo: 1375C - Code Nat: N/A  Libellé: FTCOM15.50TL 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur FRANCE TELECOM - FR0000133308</b>  3.000.000 European Turbo Call  Prix Ex. (1): 16,50 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,24 EUR - Parité : 4,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMW3  Code ISIN: DE000CG2FMW3  Mnémo: 1376C - Code Nat: N/A  Libellé: FTCOM16.50TL 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur FRANCE TELECOM - FR0000133308</b>  3.000.000 European Turbo Put  Prix Ex. (1): 18,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,44 EUR - Parité : 4,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMX1  Code ISIN: DE000CG2FMX1  Mnémo: 1377C - Code Nat: N/A  Libellé: FTCOM 18TS 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur MICHELIN - FR0000121261</b>  3.000.000 European Turbo Put  Prix Ex. (1): 56,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,42 EUR - Parité : 20,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMY9  Code ISIN: DE000CG2FMY9  Mnémo: 1378C - Code Nat: N/A  Libellé: MICHL 56TS 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur SOCIETE GENERALE - FR0000130809</b>  3.000.000 European Turbo Call  Prix Ex. (1): 43,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,38 EUR - Parité : 10,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FMZ6  Code ISIN: DE000CG2FMZ6  Mnémo: 1379C - Code Nat: N/A  Libellé: SOGEN 43TL 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur ST MICROELECTRONICS - NL0000226223</b>  3.000.000 European Turbo Put  Prix Ex. (1): 6,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,68 EUR - Parité : 1,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FNA7  Code ISIN: DE000CG2FNA7  Mnémo: 1380C - Code Nat: N/A  Libellé: STMIC 6TS 1209C  Groupe: H2 - Qtté: 1</p>
<p>&gt; <b>Leverage product with knock out barrier sur TOTAL SA - FR0000120271</b>  3.000.000 European Turbo Put  Prix Ex. (1): 42,00 EUR - Prix Ex. (2): N/A  Prix Ex. (3): N/A - Prix Ex. (4): N/A  Prix Emission: 0,33 EUR - Parité : 10,0 / 1,0  Echéance: 17/12/2009</p>	<p>NXT code: DE000CG2FNB5  Code ISIN: DE000CG2FNB5  Mnémo: 1381C - Code Nat: N/A  Libellé: TOTAL 42TS 1209C  Groupe: H2 - Qtté: 1</p>

*Informations complémentaires relatives à la cotation des produits structurés :*

- La cotation s'effectuera en continu, en euros
- Les négociations seront compensées garanties et admises dans les procédures de règlement livraison du dépositaire local.

Service financier: Citibank International PLC  
 Apporteur de liquidité: Citigroup Global Markets Limited

Prospectus de Base et Conditions Définitives de l'Offre :

Pour de plus amples informations sur les modalités des Turbos émis, se reporter au Prospectus de Base n°5 en date du 13.07.2009 qui a reçu l'approbation de la BaFin et aux Conditions Définitives de l'Offre n° 571 datées du 02/11/2009 qui sont tenus à la disposition du public et pourront être obtenus gratuitement sur simple demande auprès de l'Emetteur, CITIGROUP GLOBAL MARKETS DEUTSCHLAND AG & Co. KGaA, Frankfurter Welle - Reuterweg 16 - 60323 Frankfurt am Main – République Fédérale d'Allemagne ou auprès de Citigroup Global Markets Limited, 1-5 rue Paul Cézanne, 75008 Paris, France.

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**CORPORATE EVENT NOTICE:** Listing of structured products  
**LOCATION:** Citigroup Global Markets Deutschland AG & Co. KGaA.  
**NOTICE:** Paris  
**DATE:** PAR\_20091102\_05330\_EUR  
**MARKET:** 02/11/2009  
 Euronext Paris

***Listing of Structured Products***

As of 04 November, 2009, the following structured products issued by Citigroup Global Markets Deutschland AG & Co. KGaA. will be listed on Euronext Paris.

<p>&gt; <b>Leverage product with knock out barrier on CAC 40 - FR0003500008</b>                      3.000.000 European Turbo Call                      Strike (1): 3.625,00 EUR - Strike (2): N/A                      Strike (3): N/A - Strike (4): N/A                      Issue price: 0,15 EUR - Parity : 100,0 / 1,0                      Maturity: 18/12/2009</p>	<p>NXT code: DE000CG2FMM4                      ISIN code: DE000CG2FMM4                      Symbol: 1367C - nat. Code: N/A                      Designation: CAC40 3625TL 1209C                      Group: H2 - Qtty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on CAC 40 - FR0003500008</b>                      3.000.000 European Turbo Call                      Strike (1): 3.650,00 EUR - Strike (2): N/A                      Strike (3): N/A - Strike (4): N/A                      Issue price: 0,15 EUR - Parity : 100,0 / 1,0                      Maturity: 18/12/2009</p>	<p>NXT code: DE000CG2FMN2                      ISIN code: DE000CG2FMN2                      Symbol: 1368C - nat. Code: N/A                      Designation: CAC40 3650TL 1209C                      Group: H2 - Qtty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on CAC 40 - FR0003500008</b>                      3.000.000 European Turbo Put                      Strike (1): 3.625,00 EUR - Strike (2): N/A                      Strike (3): N/A - Strike (4): N/A                      Issue price: 0,20 EUR - Parity : 100,0 / 1,0                      Maturity: 19/03/2010</p>	<p>NXT code: DE000CG2FMP7                      ISIN code: DE000CG2FMP7                      Symbol: 1369C - nat. Code: N/A                      Designation: CAC40 3625TS 0310C                      Group: H2 - Qtty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on CAC 40 - FR0003500008</b>                      3.000.000 European Turbo Put                      Strike (1): 3.700,00 EUR - Strike (2): N/A                      Strike (3): N/A - Strike (4): N/A                      Issue price: 1,01 EUR - Parity : 100,0 / 1,0</p>	<p>NXT code: DE000CG2FMQ5                      ISIN code: DE000CG2FMQ5                      Symbol: 1370C - nat. Code: N/A                      Designation: CAC40 3700TS 0310C                      Group: H2 - Qtty: 1</p>

Maturity: 19/03/2010	
<p>&gt; <b>Leverage product with knock out barrier on CAC 40</b> - FR0003500008</p> <p>3.000.000 European Turbo Put</p> <p>Strike (1): 3.725,00 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 1,28 EUR - Parity : 100,0 / 1,0</p> <p>Maturity: 19/03/2010</p>	<p>NXT code: DE000CG2FMR3</p> <p>ISIN code: DE000CG2FMR3</p> <p>Symbol: 1371C - nat. Code: N/A</p> <p>Designation: CAC40 3725TS 0310C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on ARCELORMITTAL</b> - LU0323134006</p> <p>3.000.000 European Turbo Call</p> <p>Strike (1): 21,00 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,35 EUR - Parity : 10,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMS1</p> <p>ISIN code: DE000CG2FMS1</p> <p>Symbol: 1372C - nat. Code: N/A</p> <p>Designation: ARCEMI 21TL 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on DEXIA</b> - BE0003796134</p> <p>3.000.000 European Turbo Call</p> <p>Strike (1): 4,00 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,99 EUR - Parity : 2,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMT9</p> <p>ISIN code: DE000CG2FMT9</p> <p>Symbol: 1373C - nat. Code: N/A</p> <p>Designation: DEXIA 4TL 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on EADS</b> - NL0000235190</p> <p>3.000.000 European Turbo Call</p> <p>Strike (1): 12,50 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,22 EUR - Parity : 4,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMU7</p> <p>ISIN code: DE000CG2FMU7</p> <p>Symbol: 1374C - nat. Code: N/A</p> <p>Designation: EADS 12.50TL 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on FRANCE TELECOM</b> - FR0000133308</p> <p>3.000.000 European Turbo Call</p> <p>Strike (1): 15,50 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,49 EUR - Parity : 4,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMV5</p> <p>ISIN code: DE000CG2FMV5</p> <p>Symbol: 1375C - nat. Code: N/A</p> <p>Designation: FTCOM15.50TL 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on FRANCE TELECOM</b> - FR0000133308</p> <p>3.000.000 European Turbo Call</p> <p>Strike (1): 16,50 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,24 EUR - Parity : 4,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMW3</p> <p>ISIN code: DE000CG2FMW3</p> <p>Symbol: 1376C - nat. Code: N/A</p> <p>Designation: FTCOM16.50TL 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on FRANCE TELECOM</b> - FR0000133308</p> <p>3.000.000 European Turbo Put</p> <p>Strike (1): 18,00 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,44 EUR - Parity : 4,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMX1</p> <p>ISIN code: DE000CG2FMX1</p> <p>Symbol: 1377C - nat. Code: N/A</p> <p>Designation: FTCOM 18TS 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on MICHELIN</b> - FR0000121261</p> <p>3.000.000 European Turbo Put</p> <p>Strike (1): 56,00 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,42 EUR - Parity : 20,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMY9</p> <p>ISIN code: DE000CG2FMY9</p> <p>Symbol: 1378C - nat. Code: N/A</p> <p>Designation: MICHL 56TS 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on SOCIETE GENERALE</b> - FR0000130809</p> <p>3.000.000 European Turbo Call</p> <p>Strike (1): 43,00 EUR - Strike (2): N/A</p> <p>Strike (3): N/A - Strike (4): N/A</p> <p>Issue price: 0,38 EUR - Parity : 10,0 / 1,0</p> <p>Maturity: 17/12/2009</p>	<p>NXT code: DE000CG2FMZ6</p> <p>ISIN code: DE000CG2FMZ6</p> <p>Symbol: 1379C - nat. Code: N/A</p> <p>Designation: SOGEN 43TL 1209C</p> <p>Group: H2 - Qty: 1</p>
<p>&gt; <b>Leverage product with knock out barrier on ST MICROELECTRONICS</b> - NL0000226223</p> <p>3.000.000 European Turbo Put</p> <p>Strike (1): 6,00 EUR - Strike (2): N/A</p>	<p>NXT code: DE000CG2FNA7</p> <p>ISIN code: DE000CG2FNA7</p> <p>Symbol: 1380C - nat. Code: N/A</p>

Strike (3): N/A - Strike (4): N/A Issue price: 0,68 EUR - Parity : 1,0 / 1,0 Maturity: 17/12/2009	Designation: STMIC 6TS 1209C Group: H2 - Qty: 1
> <b>Leverage product with knock out barrier on TOTAL SA - FR0000120271</b> 3.000.000 European Turbo Put Strike (1): 42,00 EUR - Strike (2): N/A Strike (3): N/A - Strike (4): N/A Issue price: 0,33 EUR - Parity : 10,0 / 1,0 Maturity: 17/12/2009	NXT code: DE000CG2FNB5 ISIN code: DE000CG2FNB5 Symbol: 1381C - nat. Code: N/A Designation: TOTAL 42TS 1209C Group: H2 - Qty: 1

*Additional information on trading :*

- Trading will occur in continuous and EUR
- Trades will be guaranteed and cleared and will be admitted into the local depository system.

Paying agent: Citibank International PLC  
Liquidity provider: Citigroup Global Limited

Legal documentation:

Base Prospectus n°5 dated on 13.07.2009 approved by the BaFin and Final Terms of the Issue : n°571 dated 02/11/2009 are available at CITIGROUP GLOBAL MARKETS DEUTSCHLAND AG & Co. KgaA, Frankfurter Welle - Reuterweg 16 - 60323 Frankfurt am Main – Germany or at Citigroup Global Markets Limited, 1-5 rue Paul Cézanne, 75008 Paris, France.

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